



1. Product and company identification

Product name	Hysol 6519
MSDS #	468484
Historic MSDS #:	03047
Code	468484-US03
Product use	Metalworking fluid - soluble. For specific application advice see appropriate Technical Data Sheet or consult our company representative.
Manufacturer	Castrol Industrial North America, Inc. 150 W. Warrenville Road Naperville, IL 60563
Supplier	Wakefield Canada, Limited 3620 Lakeshore Blvd West Toronto, Ontario, Canada M8W 1P2 Castrol Industrial North America, Inc. 150 W. Warrenville Road Naperville, IL 60563 Product Information: +1-877-641-1600
EMERGENCY SPILL INFORMATION:	1 (613) 996-6666 CANUTEC (Canada) 1 (703) 527-3887 CHEMTREC (USA)

2. Hazards identification

Physical state	Liquid.
Color	Amber.
Emergency overview	WARNING ! CAUSES EYE AND SKIN IRRITATION. MAY CAUSE RESPIRATORY TRACT IRRITATION. Prolonged or repeated contact can defat the skin and lead to irritation and/or dermatitis. In accordance with good industrial hygiene and safety work practices, airborne exposures should be controlled to the lowest extent practicable. Avoid contact with eyes, skin and clothing. Use only with adequate ventilation. Keep container tightly closed and sealed until ready for use. Wash thoroughly after handling.
Routes of entry	Dermal contact. Eye contact. Inhalation.
Potential health effects	
Eyes	Causes eye irritation.
Skin	Causes skin irritation. Prolonged or repeated contact can defat the skin and lead to irritation and/or dermatitis.
Inhalation	May cause respiratory tract irritation.
Ingestion	Ingestion may cause gastrointestinal irritation and diarrhea.

See toxicological information (Section 11)

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3. Composition/information on ingredients

Highly refined mineral oil, emulsifiers and additives.

Ingredient name	CAS #	%
Base oil - highly refined	Varies	30 - 35
alcohols, C16-18 and C18-unsatd., ethoxylated	68920-66-1	1 - 5
Amine neutralised phosphoric acid esters	Not available.	1 - 5
Amine neutralized carboxylic acids	Not available.	1 - 5
Triethanolamine	102-71-6	1 - 5
Boric acid	10043-35-3	0.1 - 1

4. First aid measures

Eye contact	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
Skin contact	Immediately wash exposed skin with soap and water. Remove contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention.
Inhalation	If inhaled, remove to fresh air. Get medical attention if symptoms occur.
Ingestion	Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. If potentially dangerous quantities of this material have been swallowed, call a physician immediately. Get medical attention if symptoms occur.

5. Fire-fighting measures

Fire/explosion hazards	In a fire or if heated, a pressure increase will occur and the container may burst.
Extinguishing media	
Suitable	Use an extinguishing agent suitable for the surrounding fire.
Not suitable	Do not use water jet.
Fire-fighting procedures	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Hazardous combustion products	Combustion products may include the following: phosphorus oxides metal oxide/oxides carbon oxides (CO, CO ₂) (carbon monoxide, carbon dioxide) sulfur oxides (SO, SO ₂ etc.) nitrogen oxides (NO, NO ₂ etc.)
Protective clothing (fire)	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

6. Accidental release measures

Personal precautions	No action shall be taken involving any personal risk or without suitable training. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. In accordance with good industrial hygiene and safety work practices, airborne exposures should be controlled to the lowest extent practicable. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see Section 8).
Environmental precautions	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods for cleaning up	
Large spill	Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Small spill

Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

7. Handling and storage

Handling	Put on appropriate personal protective equipment (see Section 8). Workers should wash hands and face before eating, drinking and smoking. Do not breathe vapor or mist. Do not ingest. Avoid contact with eyes, skin and clothing. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate.
Storage	Store in accordance with local regulations. Store away from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.
Other information	DO NOT ADD NITRITES TO THIS FLUID.

8. Exposure controls/personal protection

Occupational exposure limits

Ingredient name	Occupational exposure limits
Base oil - highly refined	CA Alberta Provincial (Canada). 15 min OEL: 10 mg/m ³ 15 minutes. Issued/Revised: 7/2009 Form: Mist 8 hrs OEL: 5 mg/m ³ 8 hours. Issued/Revised: 4/2004 Form: Mist CA Quebec Provincial (Canada). STEV: 10 mg/m ³ 15 minutes. Issued/Revised: 1/2000 Form: mist TWAEV: 5 mg/m ³ 8 hours. Issued/Revised: 1/2000 Form: mist CA Ontario Provincial (Canada). TWA: 5 mg/m ³ 8 hours. Issued/Revised: 1/1992 Form: mist STEL: 10 mg/m ³ 15 minutes. Issued/Revised: 1/1992 Form: mist
Triethanolamine	CA Alberta Provincial (Canada). Skin sensitizer. 8 hrs OEL: 5 mg/m ³ 8 hours. Issued/Revised: 4/2004 CA British Columbia Provincial (Canada). TWA: 5 mg/m ³ 8 hours. Issued/Revised: 8/2004 CA Ontario Provincial (Canada). TWA: 3.1 mg/m ³ 8 hours. Issued/Revised: 7/2010 TWA: 0.5 ppm 8 hours. Issued/Revised: 7/2010 CA Quebec Provincial (Canada). Skin sensitizer. TWAEV: 5 mg/m ³ 8 hours. Issued/Revised: 1/2000
Boric acid	CA British Columbia Provincial (Canada). STEL: 6 mg/m ³ 15 minutes. Issued/Revised: 4/2005 Form: Inhalable TWA: 2 mg/m ³ 8 hours. Issued/Revised: 4/2005 Form: Inhalable CA Ontario Provincial (Canada). STEL: 6 mg/m ³ 15 minutes. Issued/Revised: 1/2005 Form: Inhalable fraction TWA: 2 mg/m ³ 8 hours. Issued/Revised: 1/2005 Form: Inhalable fraction

While specific OELs for certain components may be shown in this section, other components may be present in any mist, vapor or dust produced. Therefore, the specific OELs may not be applicable to the product as a whole and are provided for guidance only.

Control Measures	Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
Hygiene measures	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing.
Personal protection	
Eyes	Avoid contact with eyes. Safety glasses with side shields or chemical goggles.

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Skin and body

Do not get on skin or clothing. Wear suitable protective clothing.

Respiratory

Use adequate ventilation. In accordance with good industrial hygiene and safety work practices, airborne exposures should be controlled to the lowest extent practicable.

Hands

The correct choice of protective gloves depends upon the chemicals being handled, the conditions of work and use, and the condition of the gloves (even the best chemically resistant glove will break down after repeated chemical exposures). Most gloves provide only a short time of protection before they must be discarded and replaced. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. Gloves should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

9. Physical and chemical properties

Physical state	Liquid.
Color	Amber.
Odor	Not available.
Odor threshold	Not available.
Specific gravity	Not available.
Density	<1000 kg/m ³ (<1 g/cm ³) at 15.6°C
pH	9.4 [Conc. (% w/w): 5%]
Boiling point / Range	Not available.
Melting point / Range	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Evaporation rate	Not available.
Solubility	Emulsifies in water.
LogK_{ow}	Not available.

10. Stability and reactivity

Stability and reactivity	The product is stable.
Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	Avoid excessive heat.
Incompatibility with various substances	Reactive or incompatible with the following materials: oxidizing materials.
Hazardous decomposition products	Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Hazardous polymerization	Under normal conditions of storage and use, hazardous polymerization will not occur.

11. Toxicological information

Classification

Product/ingredient name	IARC	NTP	OSHA
Triethanolamine	3	-	-

IARC :
3 - Not classifiable as a human carcinogen.

Other Toxicity Data

Reproduction/Developmental: Animal ingestion studies in several species, at high doses, indicate that boric acid and certain inorganic borates can cause reproductive and developmental effects. A human study of occupational exposure to borate dust showed no adverse effect on reproduction.

Target organs due to borates: No target organ has been identified in humans. High Dose animal ingestion studies indicate the testes are the target organ in male animals.

These industrial products are not intended for ingestion.

This product is not considered to pose a reproduction/developmental risk to humans.

This information is provided in keeping with best product stewardship practice and in accordance with hazard communication requirements.

Contains material that may cause target organ damage, based on animal data.
Target Organs: Liver and kidneys.

Other information

Alkanolamine: This product contains an alkanolamine. In all metalworking fluids containing amines, there is a potential for forming nitrosamines which are animal carcinogens. Therefore, no nitrites or related nitrosating agents should be added to such compositions.

Potential chronic health effects

Carcinogenicity No known significant effects or critical hazards.

Mutagenicity No known significant effects or critical hazards.

Teratogenicity No known significant effects or critical hazards.

Fertility effects No known significant effects or critical hazards.

Reproductive effects No known significant effects or critical hazards.

Medical conditions aggravated by over-exposure None known.

12. Ecological information

Ecotoxicity

No testing has been performed by the manufacturer.

Persistence/degradability Expected to be biodegradable.

Mobility Liquid. Emulsifies in water.

13. Disposal considerations

Waste information

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

NOTE: The generator of waste has the responsibility for proper waste identification (based on characteristic(s) or listing), transportation and disposal

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14. Transport information

Not classified as hazardous for transport (DOT, TDG, IMO/IMDG, IATA/ICAO)

15. Regulatory information

WHMIS (Canada) Class D-2A: Material causing other toxic effects (Very toxic).
Class D-2B: Material causing other toxic effects (Toxic).

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

Other regulations

Canada inventory	All components are listed or exempted.
United States inventory (TSCA 8b)	All components are listed or exempted.
REACH Status	For the REACH status of this product please consult your company contact, as identified in Section 1.
Australia inventory (AICS)	All components are listed or exempted.
China inventory (IECSC)	All components are listed or exempted.
Japan inventory (ENCS)	All components are listed or exempted.
Korea inventory (KECI)	At least one component is not listed.
Philippines inventory (PICCS)	At least one component is not listed.

16. Other information

Label requirements WARNING !
CAUSES EYE AND SKIN IRRITATION.
MAY CAUSE RESPIRATORY TRACT IRRITATION.

History

Date of issue 06/23/2014.
Date of previous issue No previous validation.
Prepared by Product Stewardship

✔ Indicates information that has changed from previously issued version.

Notice to reader

All reasonably practicable steps have been taken to ensure this data sheet and the health, safety and environmental information contained in it is accurate as of the date specified below. No warranty or representation, express or implied is made as to the accuracy or completeness of the data and information in this data sheet.

The data and advice given apply when the product is sold for the stated application or applications. You should not use the product other than for the stated application or applications without seeking advice from BP Group.

It is the user's obligation to evaluate and use this product safely and to comply with all applicable laws and regulations. The BP Group shall not be responsible for any damage or injury resulting from use, other than the stated product use of the material, from any failure to adhere to recommendations, or from any hazards inherent in the nature of the material. Purchasers of the product for supply to a third party for use at work, have a duty to take all necessary steps to ensure that any person handling or using the product is provided with the information in this sheet. Employers have a duty to tell employees and others who may be affected of any hazards described in this sheet and of any precautions that should be taken. You can contact the BP Group to ensure that this document is the most current available. Alteration of this document is strictly prohibited.

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