## **Technical Data**



#### Performance you can trust

## Accu-Lube® LB-2000 Micro Metalworking Lubrication System

Accu-Lube<sup>®</sup> **LB-2000** is a premium performance micro-lubricant designed to be used in conjunction with the Accu-Lube<sup>®</sup> **Micro-Lubrication system.** It is formulated from a unique blend of highly refined natural base oils to provide "near dry" machining operations. LB-2000 is suitable for heavy-duty cutting operations on ferrous and non-ferrous materials.

The Accu-Lube<sup>®</sup> Micro-Lubrication system is a revolutionary approach to regulating the supply of lubricant to the cutting zone. The precisely controlled delivery maximises cutting tool performance whilst minimising fluid usage and reducing costs.

#### **Features**

- Cleaner machining operations reduced degreasing costs.
- Reduced fluid consumption.
- Manufactured from renewable sources.
- Natural base non irritating, non toxic.
- Contains no Biocide, Sulphur, Nitrite and Chlorine.
- Suitable for ferrous and non-ferrous materials.
- No waste disposal.
- Improved tool life.
- No component staining.

#### **Applications**

- General machining.
- Drilling and tapping of holes up to 16mm
- Sawing of solids up to 15 in diameter.
- Broaching and spline rolling.

Note: Accu-Lube® LB-2000 should be cleaned off components prior to heat treatment.

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www.rocol.com

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Registered Company No. 559693 VAT No. 742 0531 67 Registered Office: Admiral House, St Leonard's Road, Windsor, Berkshire SL4 3BL

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### Accu-Lube® LB-2000

| Appearance              | Clear blue/green liquid                         |
|-------------------------|---|
| Odour                   | Mild  |
| Viscosity at 40°C       | 36cSt   |
| Density at 20°C         | 0.90 g/cm <sup>3</sup>                          |
| Storage                 | Store at normal ambient temperature (5 to 30°C) |
|                         |   |
| Pack Sizes – Part Codes | 5 ltr - 74006<br>200 ltr - 74009                |

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