Technical Data

Performance you can trust

ROCOL

PRETON R-303PH1 Blank Wash and Forming Lubricant

PRETON R-303PH1 is a high performance lubricant designed for cleaning, blanking and forming automotive components whilst also leaving a corrosion preventing residual film. The product has been formulated to give superior lubricity and forming properties on difficult components.

The product should be used undiluted in automotive blank washing systems incorporating sheet feeder/leveller equipment.

Features

- High performance giving minimal scrap.
- Strong cleaning action for mill oil removal.
- Excellent penetrating properties.
- Excellent residual rust prevention.
- Suitable for most metals.

Directions for Use

PRETON R-303PH1 may be applied by brush, drip or airless spray system but is more commonly utilised in a re-circulating system incorporating particulate removal.

PRETON R-303PH1 is supplied ready for use.

Appearance	Light brown liquid
Odour	Characteristic
Density	0.86 (kg/litre)
Corrosion Resistance	
- Humidity Cabinet (JIS K-2246)	1000 hours (no rust)
- Salt Spray (ASTM B 117)	24 hours (no rust)
Flash Point	>70°C
Viscosity at 40°C	5.0 cSt
Storage	Normal storage temperature (0°C to 30°C). Do not allow to freeze.
Pack Sizes – Part Codes	200 litre - 85029 1000 litre - 85025

Date: Jan-09

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The information in this publication is based on our experience and reports from customers. There are many factors outside our control or knowledge which affect the use and performance of our products, for which reason it is given without responsibility.

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