DRASTA 112 S





Petroleum-Based, Fast Quenching Oil.

APPLICATIONS

- DRASTA 112 S is a premium grade, petroleum-based, fast speed quenching fluid formulated from specially selected base stocks and wetting agents. This product contributes the proper quenching properties to provide minimum distortion and maximum parts hardness.
- DRASTA 112 S contains a highly effective additive package which prolongs quench fluid life by providing excellent resistance to oxidation, sludge, and deposit formations.
- DRASTA 112 S is a quench oil that provides intermediate quenching characteristics and is used widely for medium to high hardenability applications where dependable, consistent metallurgical properties are required.

ADVANTAGES

- Excellent resistance to oxidation.
- High thermal stability.
- Minimum distortion.
- · Maximum parts hardness.
- High flash point.

TYPICAL CHARACTERISTICS	DRASTA 112 S
Appearance	Dark Opaque Liquid
Color, ASTM D-1500	8.0
Viscosity at 40°C, cSt	15.5
Density @ 60 °F, lbs./gal.	7.33
Specific Gravity @ 60/60 °F	0.880
Flash Point, COC, °F	355
Fire Point, COC, °F	375
Quench speed @ 77°F, sec.	9.0 - 11.0

TOTAL Lubricants USA, Inc.