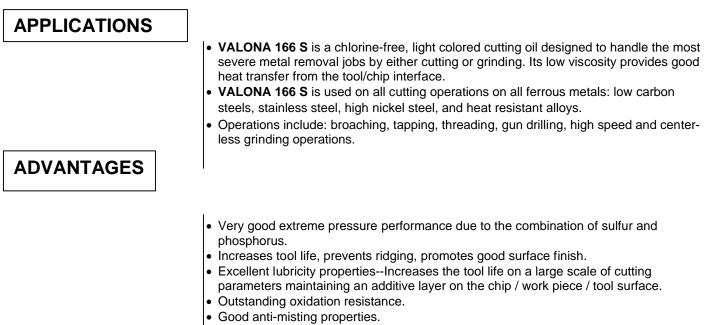
VALONA 166 S



METALWORKING



Chlorine-free Cutting Oil for Severe Machining.



- Permits operator surveillance of the work piece at all times.
- Good flushing ability.

TYPICAL CHARACTERISTICS	VALONA 166 S
Appearance	Light Amber Liquid
Color, ASTM D-1500	1.5
Viscosity at 40°C, cSt	16.0 - 18.0
Density @ 60 °F, lbs./gal.	7.30
Specific Gravity @ 60/60 °F	0.875
Flash Point, COC, °F	340
Copper Strip Corrosion	4C
Total Sulfur, %wt.	2.4 min.
Active Sulfur, %wt.	1.7
Chlorine, %wt.	None
Phosphorus, %wt.	0.09
Lubricity Content, %wt.	2.0

TOTAL Lubricants USA, Inc.

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