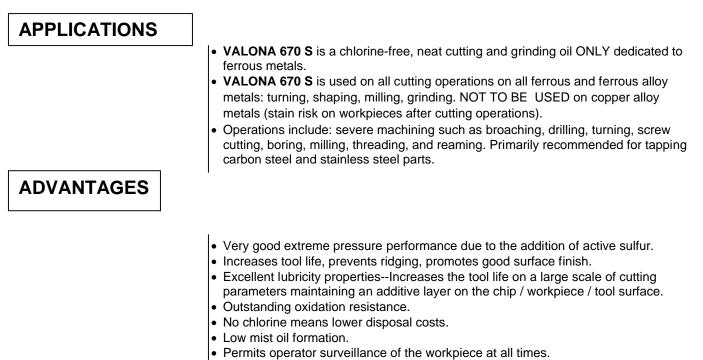
## VALONA 670 S



METALWORKING



## Chlorine-free Cutting Oil for Severe Machining.



Light viscosity means good flushing ability.

TYPICAL CHARACTERISTICS	VALONA 670 S
Appearance	Dark Brown Liquid
Color, ASTM D-1500	8.0+
Viscosity at 40°C, cSt	28.8 - 35.2
Density @ 60 °F, lbs./gal.	7.60
Specific Gravity @ 60/60 °F	0.910
Flash Point, COC, <sup>o</sup> F	395
Copper Strip Corrosion	4C
Sulfur, %wt.	2.0
Lubricity Content, %	5.0

## TOTAL Lubricants USA, Inc

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