

## **XE-6388 METALWORKING LUBRICANT**

### **DESCRIPTION**

**XE-6388** is a light color and low viscosity metalworking fluid. It is designed for medium to high-speed tight tolerance drilling and tapping operations. **XE-6388** provides excellent cooling and finish properties and can be used safely on all metals.

### **APPLICATION**

**XE-6388** is generally applied by flooding the workpiece. However, because of its light viscosity, this product can also be applied by dip, wiper-pad, and spray methods.

### **REMOVAL**

**XE-6388** leaves a light oily film which can be easily removed by conventional degreasing compounds and alkaline cleaners.

### **TYPICAL SPECIFICATIONS**

Appearance	Clear Yellow Liquid
Odor	Mild Fatty Type
Viscosity @ 100 F, SUS	45.0
Flash Point, COC, F	335
Fire Point, COC, F	380
Specific Gravity @ 60/60 F	0.870
Density @ 60 F, lbs/gal	7.20

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#### **TOTAL Lubricants USA, Inc.**

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**Linden, NJ 07036**

5 North Stiles Street  
908.862.9300 800.526.4127

**Rockingham, NC 28379**

709 Airport Road  
800.323.3198

**Knoxville, TN 37914**

3315 Riverside Drive  
800.323.3198